THIS PRODUCT IS BEST SUITED FOR SLAB ABOVE GRADE APPLICATIONS WITH CLEAR ACCESS BELOW THE SLAB TO MAKE PLUMBING CONNECTIONS. NOT TYPICALLY REQUIRED FOR SLAB ON GRADE APPLICATIONS.

THE SLAB DEPRESSION

A SLAB DEPRESSION IS REQUIRED TO ACCOMMODATE THE SUMP DRAIN AND SEEPAGE FLANGE ASSEMBLY AND FLOOR TROUGH. OVERALL DEPTH OF FLOOR TROUGH + 1 7/16" [37] = MINIMUM SLAB DEPRESSION (REFER TO ARCHITECTURE DRAWINGS)

- THE BOTTOM OF THE SLAB DEPRESSION SHOULD BE LEVEL AND SMOOTH
- B. A 7 3/4" [197] ROUND PENETRATION IS REQUIRED TO SUPPORT THE FLANGES OF THE SUMP DRAIN AND SEEPAGE FLANGE ASSEMBLY
- C. PROVIDE A 1" [25] WIDE BY 1/4" [6] DEEP RECESS AROUND THE PERIMETER OF THE SLAB PENETRATION SO THE SEEPAGE FLANGE AND MEMBRANE MATERIAL SITS FLUSH WITH THE SLAB DEPRESSION ELEVATION. THIS IS REQUIRED TO PREVENT DAMMING OF THE LIQUIDS AND TO PROMOTE POSITIVE PITCH AND FLOW OF LIQUIDS TO THE WEEP HOLES AND BUILDING DRAIN.

THE WATERPROOF MEMBRANE

FOR BEST RESULTS. THE WATERPROOF MEMBRANE MATERIAL MUST BE SHEET OR ROLL TYPE SO THE MATERIAL CAN BE CLAMPED WATER TIGHT TO THE ASSEMBLY, LIQUID OR TROWELED MEMBRANE TYPES ARE NOT RECOMMENDED. MEMBRANE MATERIAL IS NOT PROVIDED BY MADE TO DRAIN AND MUST BE SPECIFIED BY OTHERS.

APPLYING SEALANT

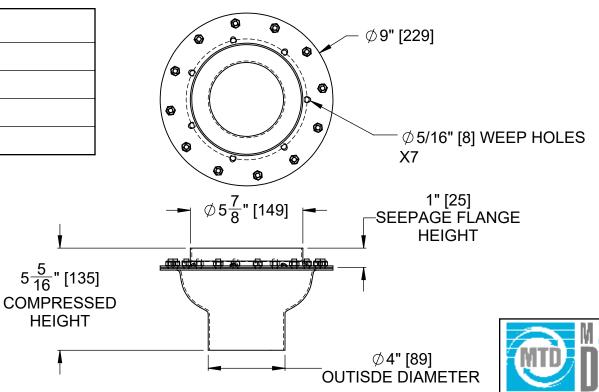
APPLY A WATERPROOF SEALANT:

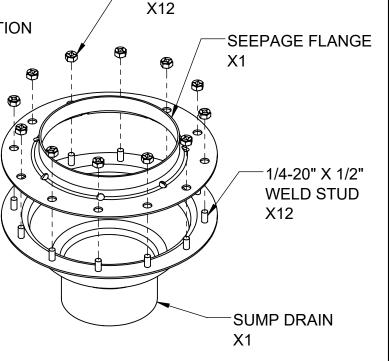
- D. TO THE AREA WHERE THE SPUN BOWL MEETS THE BUILDING SLAB
- E. BETWEEN THE SUMP DRAIN AND SEEPAGE FLANGE AND MEMBRANE
- F. AROUND THE FLOOR TROUGH BOWL ONCE THE TROUGH IS READY TO BE SET INTO THE SUMP DRAIN AND SEEPAGE FLANGE. THIS IS RECOMMENDED TO PROVIDE ADHESION AND TO PREVENT EPOXY GROUT MATERIAL FROM ENTERING THE ASSEMBLY DURING INSTALLATION

 $5\frac{5}{16}$ " [135]

HEIGHT

ITEM	QTY.	DESCRIPTION
1	12	NUT, 1/4-20" NYLON LOCKING
2	12	WELD STUD, 1/4-20" X 1/2"
3	1	SEEPAGE FLANGE
4	1	SUMP DRAIN





ROJECT SCALE 1:5

TYPICAL LE INSTALLATION MADE TO DRAIN

1/4-20" NYLON LOCKING NUT

